# CO<sub>2</sub> Capture, Use & Storage: Innovative Solutions

**NAP Contact Meeting** 

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# **Energy & Materials Transition**

The energy and materials transitions are inextricably linked in efforts to achieve the 2050 climate goals.

TNO Energy & Materials Transition connects these transitions through applied research, knowledge, and expertise relating to technologies, circularity, business models, and legislation and regulations. This is how we come up with customised advice and solutions.



# **CO<sub>2</sub> Neutral Industry**

### Industrial Carbon Capture

• In-process capture (SEWGS), end-of-pipe capture

#### Sustainable Industrial Heat System

• Heat pumps, heat efficiency, combustion, CO<sub>2</sub> neutral heating

#### Energy Infrastructure for Industry

• Gas/liquid infra & storage, ad-mixing, safety of infra, North Sea Energy

### Clean Hydrogen Production

• Electrolyser development, methane pyrolysis

#### Biobased Fuels & Chemicals

• Gasification, sugar/lignin, seaweed, biochar, aromatics, biorefinery

## Synthetic Fuels & Chemicals

• Synthetic aviation and heavy transport fuels, MeOH, DME, ethylene





# **Europe**

- Emissions Trading System ETS
  - 2030 ETS target -62% (was: -43%) relative to 2005
  - Phase out free allocations by 2034
- Renewable Energy Directive RED
  - 42.5% renewable energy by 2030
  - Labelling method for industrial products made with renewable energy
  - Target for renewable energy in industry: +1.6%/y
- Carbon Border Adjustment Mechanism CBAM
  - Carbon tariff on imports (2026): cement, iron & steel, aluminium, fertilisers, electricity
- Green Deal Industrial Plan
  - Net-Zero Industry Act: Expedited permitting, skills development, IPCEI
  - Critical Raw Materials Act
  - RepowerEU



**CCUS** 

**Innovative solutions** 

## **The Netherlands**

## **Klimaatwet**

- Industry climate neutral 2050
- 2023-2030
  - Industry 29,6 Mton CO<sub>2</sub> emissions in 2030 (-66% compared to 1990)
  - Contribute to -50% raw materials
- 2030-2050
  - Towards 100% circulair and climate neutral sector



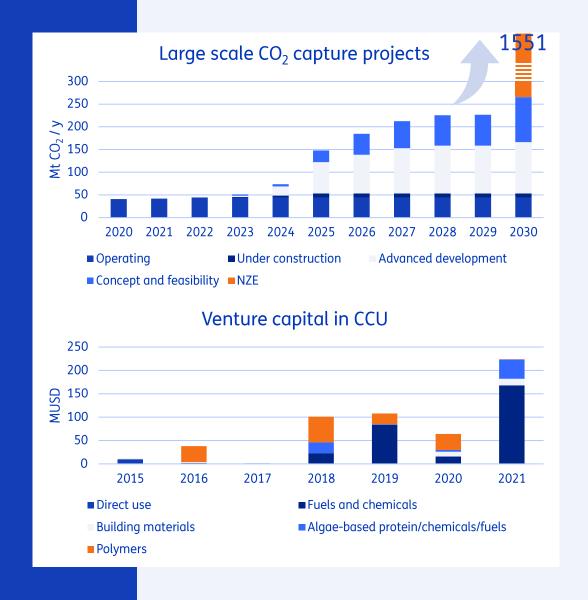
## Circular carbon

CCUS facilities currently capture ~45 Mt CO<sub>2</sub> globally

NZE: This needs to increase dramatically!

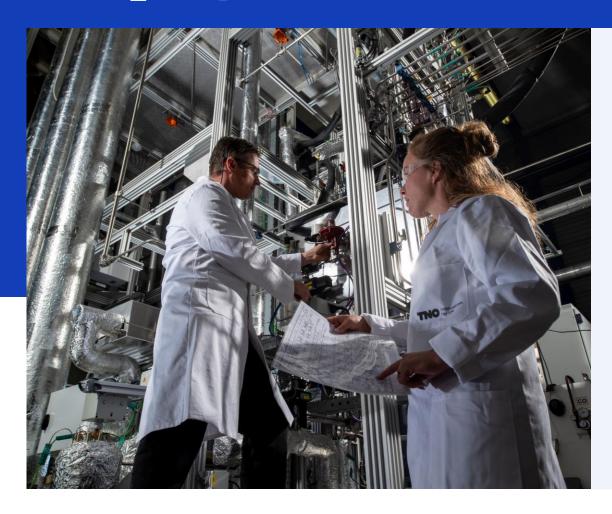
CO<sub>2</sub> use can bring important climate benefits, but ...

- CO<sub>2</sub> use does not equal emissions reduction
- Climate benefits depend on several factors
  - CO<sub>2</sub> source
  - Displaced function (incl retention, scale)
  - Carbon intensity of the conversion process





# CO<sub>2</sub> Capture, Use & Storage: Innovative Solutions



- Process intensification
- **SEWGS** for CO<sub>2</sub> capture
- **SEDMES** for CO<sub>2</sub> conversion



# Process Intensification: Beyond unit operations

Henri van 't Hoff & Henry le Chatelier (1884):
... changes in the temperature, pressure, volume, or concentration of a system will result in predictable and opposing changes in the system in order to achieve a new equilibrium state.

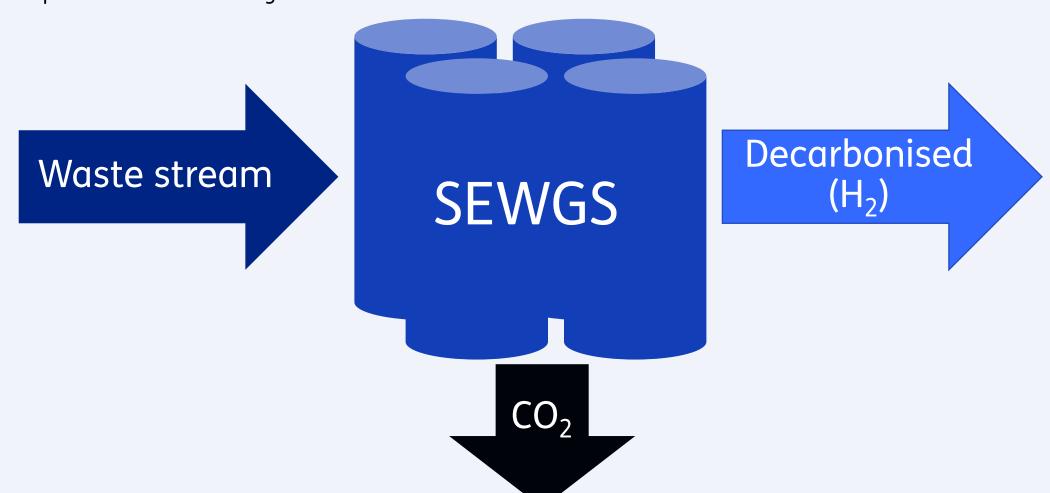
$$A + B \rightleftharpoons C + D$$

Removal of *D* from the reaction mixture (Adsorption, membrane, etc.)

$$A + B \rightarrow C(+D)$$

## **SEWGS**

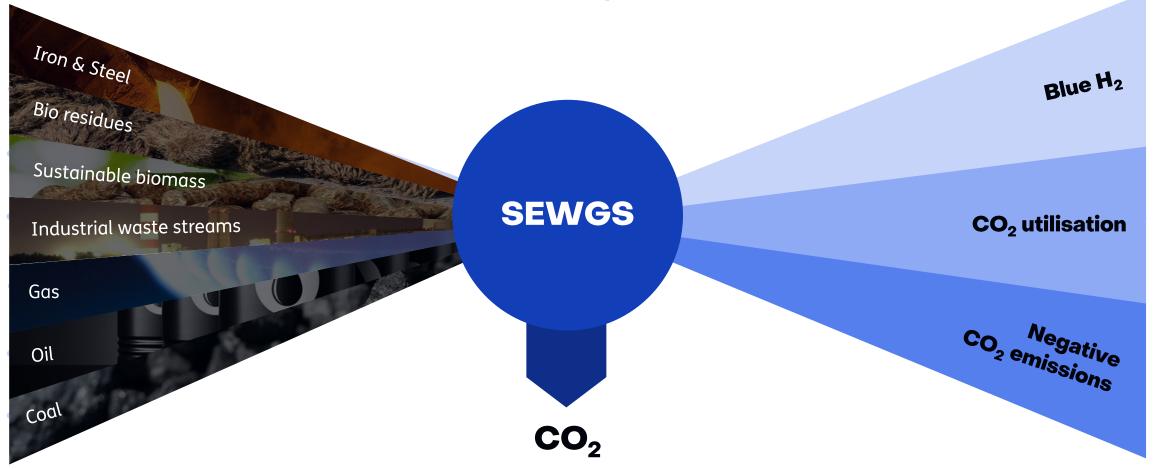
Sorption-enhanced water-gas shift





#### CCUS

# Sorption-enhanced water-gas shift (SEWGS)





# STEPWISE project

2 Campaigns

> 5000 cycles

**CO**<sub>2</sub> purity up to **95%** 



**Carbon Capture rate up** to

100%



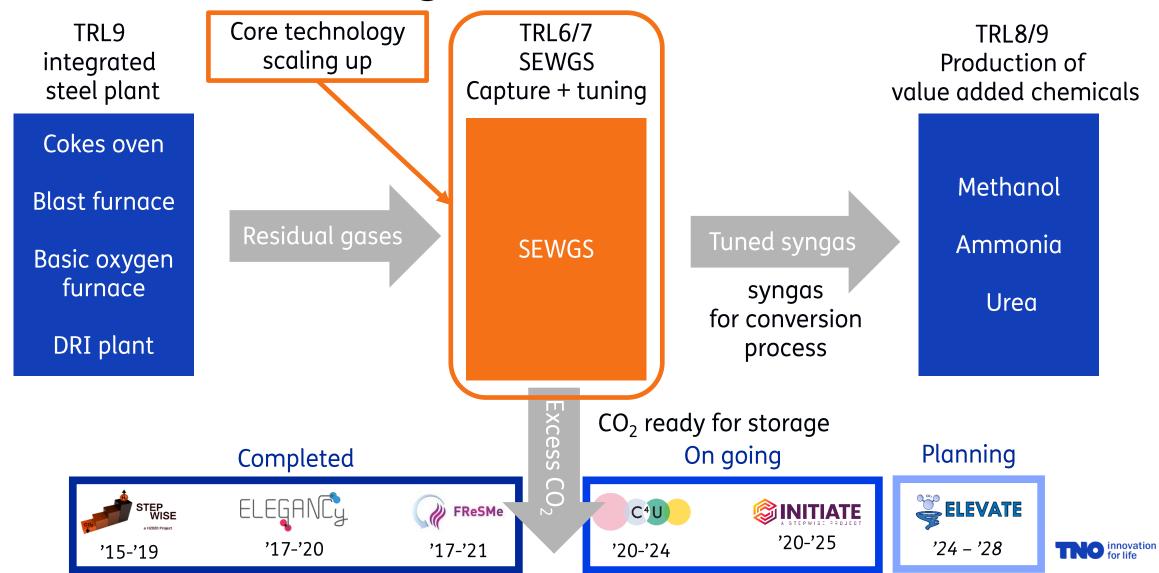
Cost reduction compared to state of the art 28%







# **Overview & Background**





## **Status**

## **Results TRL6 (FReSMe)**

- 25 ton Methanol produced at TRL6
- Methanol utilised in the Stena Germanica
- Integrity of functional materials integrity
- Stable performance for Blast Furnace Gas for >10 000 cycles























## **Ongoing TRL7 (INITIATE)**

- 3 ton of NH<sub>3</sub> installation
- Multicolumn capture equipment
- Positive business case even without regulations
- Basic Oxygen Furnace Gas to be used























# **Demonstrate NH<sub>3</sub> from BOFG at TRL-7**

Gas pipeline



Compressor

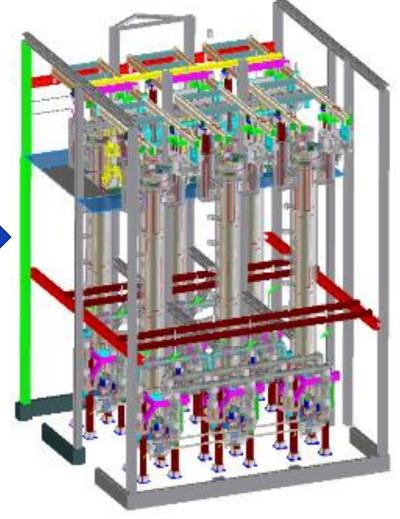


Pre-Shift



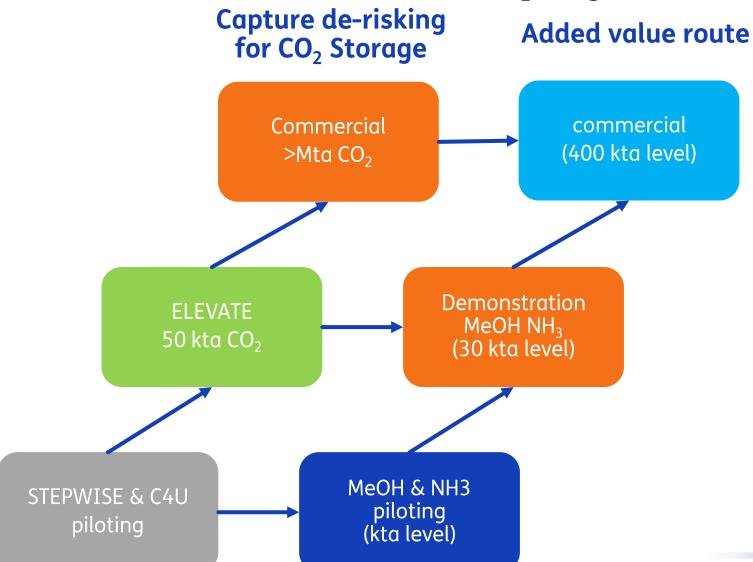
SEWGS – Single Column







# **Towards commercial deployment**

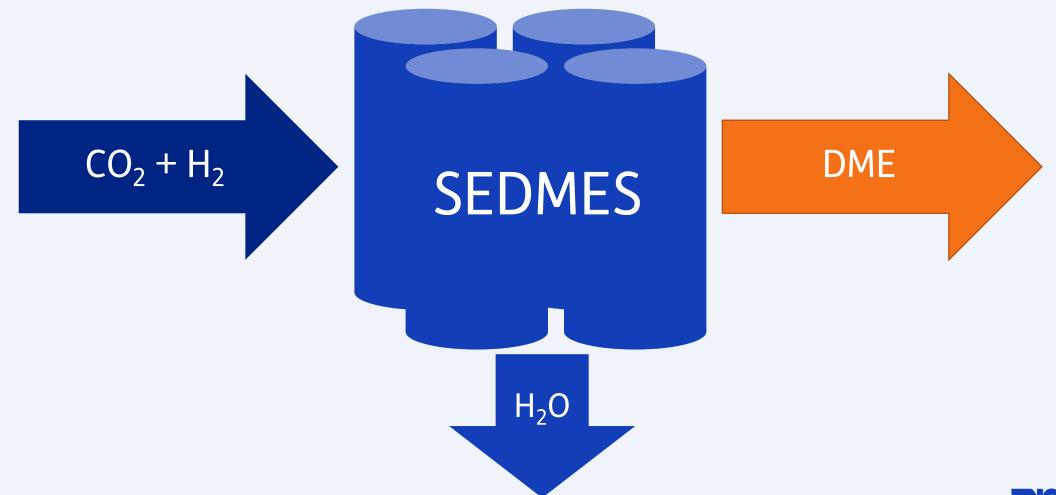




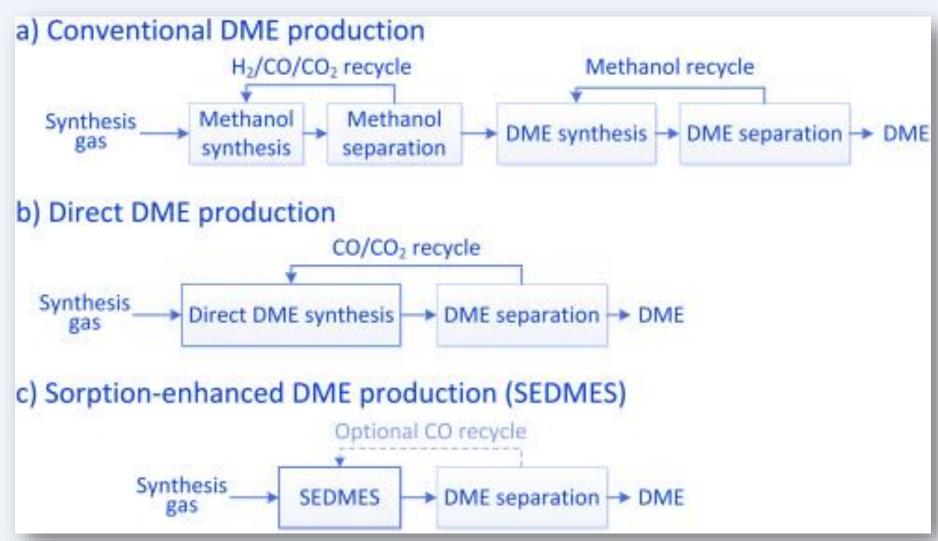


## **SEDMES**

Sorption-enhanced DME synthesis



## **SEDMES**





## **SEDMES**

Why DME?

#### Industry



 Industrial high-temperature heating is hard to electrify. rDME can be used as a 100% renewable fuel in industrial applications.



 Coal or oil-fired boilers could be replaced with DME boilers, as the use of these fuels is increasingly being phased out. Existing LPG boilers could use a rDME/LPG blend, or be converted to run on 100% DME.

#### Domestic heat and cooking



 rDME blended up to 20% with LPG can be used in existing domestic heating and cooking appliances.



 This is an immediately available solution to reduce the GHG emissions from the domestic off-grid sector, without the cost of installing new technologies

#### **Transport**



 rDME can be used as a replacement for diesel in engines, requiring only an inexpensive retrofit to the vehicle.



 This solution provides a valuable renewable fuel option for the hardto-decarbonise heavy-duty transport sector.



 rDME can also be blended at 20% into LPG for use in existing LPG vehicles

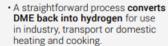
#### Hydrogen carrier



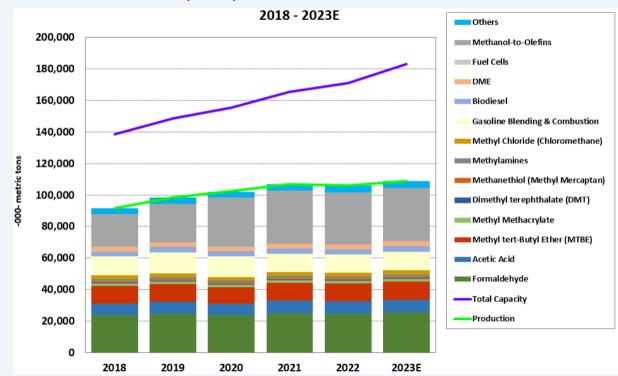
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 A litre of liquid DME contains more hydrogen than a litre of liquid hydrogen, so it could also be used as a hydrogen carrier



#### Methanol (DME)





# **SEDMES: Development and scale-up**

2014 - 2017



2018



2019



**SEWGS-1** 2 kg



Interreg 2 Seas Mers Zeeën

30 kg





**SPIDER** 25 g

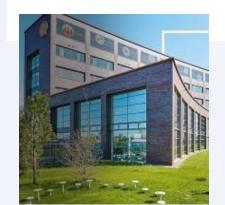
**CATE** 50 g

## **POWERED**



# Dutch consortium advances efficient CO<sub>2</sub> conversion technology for DME

## **Energy Transition Campus Amsterdam**









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